



35 MacDonald Ave,
Dartmouth, NS, B3B 1C6
Tel: 902 468 6696
Toll Free NS: 1 800 971 3888
Fax: 902 468 8843
Web: www.constructionsafetyns.ca

Safe Work Practice

Name of Job: Pigging and Soap Testing New Pipelines	Development Date: March 30th, 2011	Developed By: CSNS
---	--	------------------------------

Possible Hazards Present

Exposure to lead, and other toxic or carcinogenic substances	Proximity to flammable or combustible materials	Lifting heavy or awkward objects	Slips, trips and falls
Working at heights	Working in confined spaces	Risk of eye injury	

Personal Protective Equipment (PPE) and Devices Recommended

Head protection	Eye Protection	Foot protection	Confined Space equipment
Respirator Equipment	Skin Protection	Hearing Protection	

What are some good general safe work practices?

- **DO** Position warning signs on each end of line to identify the “Critical” area.
- **DO** check that adequate test heads are being used and properly installed.
- **DO** fabricate and install test heads, temporary pig launchers and receivers.
- **DO** ensure that a proper pig is being used.
- **DO** position air compressor.
- **DO** ensure only personnel involved with operations are on site.
- **DO** use proper P.P.E. including Hearing Protection.
- **DO** follow pigging safe work procedure step by step.
- **DO** follow soap testing safe work procedure step by step.

Please note: This document is for information purposes only as a guide. The safe job procedures (SJP) and safe work practices (SWP) created for your workplace should reflect your organizations processes, equipment and hazards as identified by a hazard analysis. Construction Safety Nova Scotia does not assume responsibility for the use of information in this document. If assistance is needed to complete a SWP and SJP for your organization please contact CSNS member services at constructionsafetyns.ca or 1.800.971.3888.