



35 MacDonald Ave,  
Dartmouth, NS, B3B 1C6  
Tel: 902 468 6696  
Toll Free NS: 1 800 971 3888  
Fax: 902 468 8843  
Web: [www.constructionsafetyns.ca](http://www.constructionsafetyns.ca)

### Safe Job Procedures

Name of Job: <b>Conveyor Cleaning/Maintenance</b>	Development Date: <b>March 30th, 2011</b>	Developed By: <b>CSNS</b>
--	--	------------------------------

### Possible Hazards Present

Pinch points	Injury	Amputation	Inhalation of dust particles
--------------	--------	------------	------------------------------

### Personal Protective Equipment (PPE) and Devices Recommended

Steel toed boots	Hand protection	Respiratory protection as required	
------------------	-----------------	------------------------------------	--

### What is a proper safe job procedure to follow?

- Do not wear loose or torn clothing
- Ensure all materials are off the belt
- Turn off the conveyor and lock it out
- Clean around the tail pulley, carrier and return rollers using a straight handled shovel (not "D" handle)
- Remove materials from underneath and around the conveyor
- Carry out maintenance/repairs as required
- Replace any guards or shields removed for cleaning and maintenance work
- Never jump or climb onto a conveyor for any reason while it is operating

Please note: This document is for information purposes only as a guide. The safe job procedures (SJP) and safe work practices (SWP) created for your workplace should reflect your organizations processes, equipment and hazards as identified by a hazard analysis. Construction Safety Nova Scotia does not assume responsibility for the use of information in this document. If assistance is needed to complete a SWP and SJP for your organization please contact CSNS member services at [constructionsafetyns.ca](http://constructionsafetyns.ca) or 1.800.971.3888.