**Safe Job Procedures**

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| Name of Job:  **Conveyor Cleaning/Maintenance** | Development Date:  **March 30th, 2011** | Developed By:  **CSNS** |

**Possible Hazards Present**

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| Pinch points | Injury | Amputation | Inhalation of dust particles |
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**Personal Protective Equipment (PPE) and Devices Recommended**

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| Steel toed boots | Hand protection | Respiratory protection as required |  |
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**What is a proper safe job procedure to follow?**

* Do not wear loose or torn clothing
* Ensure all materials are off the belt
* Turn off the conveyor and lock it out
* Clean around the tail pulley, carrier and return rollers using a straight handled shovel (not “D” handle)
* Remove materials from underneath and around the conveyor
* Carry out maintenance/repairs as required
* Replace any guards or shields removed for cleaning and maintenance work
* Never jump or climb onto a conveyor for any reason while it is operating